

CYCLOALIPHATIC HARDENERS

product	nature	application
epamine pc11 cycloaliphatic adduc		Good yellowing resistance. For floorings and coatings. Food
		approved.
epamine pc12	cycloaliphatic adduct	Good yellowing resistance. For floorings and coatings. Good performance at low Tand high umidity
epamine pc13	cycloaliphatic adduct	Low viscosity hardener for castings, self levelling foors, impregnation.
epamine pc14	cycloaliphatic adduct	For self levelling flooring. Very good performance at low T.
epamine pc15	accelerated polyamine	Early traffic resistance. Very good curing at low T and high chemical and mechanical resistance.
epamine pc16	cycloaliphatic adduct	Accelerated version of epamine PC 11, better curing at low T.
epamine pc17	modified polyamine	Low viscosity hardener, very good wetting properties and curing under adverse conditions.
epamine pc19	cycloaliphatic adduct	For self levelling floorings. Very good performance at high umidity.
epamine pc20	cycloaliphatic adduct	High mechanical properties for self levelling, consolidant, low T.
epamine pc22	cycloaliphatic adduct	
epamine pc23	cycloaliphatic adduct	Cost effective of Epamine PC13.
epamine pc24	cycloaliphatic adduct	Cost effective of Epamine PC11.
epamine pc25	modified polyamine	Very good curing at low T and under water, adhesion on wet concrete, blushing resistance.
epamine pc26	modified polyamine	For adhesives and epoxy systems labelled irritant, epoxy - PU systems.
epamine pc27	modified polyamine	Very low viscosity and fast curing. For adhesives, injections.
epamine pc28	modified polyamine	Low viscosity and long Pot life hardener. Good blushing resistance.
epamine pc29	modified polyamine	Very good colour and curing properties.
epamine pc101	cycloaliphatic adduct Good yellowing resistence and chemical. For floorin	
epamine pc102	modified polyamine	Fast curing versione of EPAMINE PC 25
epamine pc103	modified polyamine	Cost effective versione of EPAMINE PC 17
epamine pc104	modified polyamine	Very low viscosity, for casting, injection, stone's treatment
epamine pc109	cycloaliphatic adduct	Benzyl alchool free version of EPAMINE PC 19
epamine pc110	cycloaliphatic adduct	Fast curing version of EPAMINE PC 19, very good hardening at low temperatures.
epamine pc112	modified polyamine	MXDA free version of EPAMINEPC102
epamine pc113	cycloaliphatic adduct	MXDA free version of EPAMINE PC110
epamine pc114	modified cycloaliphatic	Bisphenol-A free version of EPAMINE PC19
epamine pc115	accelerated polyamide	MXDA free version of EPAMINE PC15
epamine pc116	modified polyamine MXDA free and bisphenol - A fregi version of EPAMINE	
epamine pc117	cycloaliphatic adduct	Good yellowing resistance. Coatings with very good levelling properties.
epamine pc118	cycloaliphatic adduct	Low viscosity hardener, very good levelling properties and curing under adverse condition.



epamine pc119	cycloaliphatic adduct	MXDA free version of EPAMINE PC19
epamine pc120	modified polyamine	MXDA free, bisphenol - A and benzil alcohol free version of
		EPAMINE PC102
epamine pc125	modified polyamine	MXDA free version of EPAMINE PC25
epamine pc161	modified cycloaliphatic	General purpose hardener for flooring, epoxy-PU, adhesives,
		mortars. High chemical.
epamine pc162	modified cycloaliphatic	Version of CP161 with better curing properties at low T.
epamine pc163	modified cycloaliphatic MXDA free version of EPAMINE PC162	



ALIPHATIC HARDENERS

product	nature	application	
epamine pa41	accelerated polyamine	Fast curing, mainly used for epoxy - PU adhesives.	
epamine pa42	accelerated polyamine	Used as accelerator or fast curing adhesives (chemical anchoring	
		bolts).	
epamine pa43	accelerated polyamine	Fast curing adhesives, impregnation, mortars and coatings. High	
		HDT.	
epamine pa44	accelerated polyamine	High solvent resistance and high HDT. Suggested for coatings and	
		putties.	
epamine pa45	modified polyamine	Hardener for epoxy systems, suitable for Xi labeled adhesives.	
epamine pa48	modified polyamine	Low viscosity hardener, for casting, impregnations, injections. Long	
		pot lite.	
epamine pa52	modified polyamine	Hardener for epoxy and epoxy - PU system not labelled.	
epamine pa53	modified polyamine	Nonilphenol free version of Epamine PA42.	
epamine pa54	modified polyamine	Cost effective hardener with fast curingfor mortars and primers.	
epamine pa55	modified polyamine	For marble treatment and impregnations, for automatic systems	
		curing in the owen.	
epamine p181	isolated adduct	Solvent based coating. Good gloss, hardness and chemical	
		resistances.	
epamine pa604	modified polyamine	For marble treatment and impregnations.	
epamine pa605	accelerated polyamine	Nonilphenol free version of Epamine PA41.	
epamine pa606	modified polyamine	For marble treatment and impregnations, fast curing.	



WATER BASED HARDENERS

product	nature	application
epamide 202w	amine adduct	For coatings and epoxy-cement. Good reactivity, high gloss.
epamide 501w	polyamide	Anticorrosive primers, zinc rich primers, top coat. Good adhesion and
		chemical resistances.
ebw 230	emulsifiable epoxy resin	Emulsifiable liquid epoxy resin.
ebw 231	solid epoxy emulsion	Solid epoxy emulsion.



POLYAMIDES HARDENERS

product	nature	application
epamide 210x60	xylene solution	Anticorrosive primers, zinc rich and top coat. Good adhesion and
		chemical resistances.
epamide 215	standard polyamide	Anticorrosive primers, zinc rich and top coat. Good adhesion and
		chemical resistances.
epamide 215x70	xylene solution	Anticorrosive primers, zinc rich and top coat. Good adhesion and
		chemical resistances.
epamide 230	standard polyamide	High solid and solvent Free system for anticorrosion, putties, mortars,
		civil engineering and sealants. Good flexibility.
epamide 240	standard polyamide	High solid and solvent Free system for anticorrosion, putties, mortars,
		civil engineering and sealants. Good hardness.
epamide 3 02	polyamide adduct	For solvent free and high solid systems.
epamide 303	polyamide adduct	70% solid content adduct for solvent based primers and top coat.
		Good performance under adverse conditions.
epamide 306	polyamide adduct	60% solid content adduct for solvent based primers and top coat.
		Good performance under adverse conditions.
epamide 307	polyamide adduct	Solvent free systems and water dilutable for concrete, bonding
		new/old concrete.
epamide 310	polyamide adduct	Coatings and adhesives, in extreme condition of moisture and under
		water.
epamide 311	polyamide adduct	70% solid content adduct for solvent based primers and top coat.
		Good performance under adverse conditions.
epamide 312	polyamide adduct	50% solid content adduct for solvent based primers and top coat.
		Good performance under adverse conditions.
epamide 313	polyamide adduct	80% solid content adduct, suitable for formulation of high solid
		systems.
epamide 405	polyamido imidazoline	For epoxy - tar, floorings and coatings. Good reactivity.
epamide 406	accelerated polyamide	Fast curing, low viscosity, good emulsifiability.
epamide 410	polyamido imidazoline	For casting and encapsulations. Low viscosity and long pot life.
epamide 411	polyamide adduct	For casting and encapsulations. Low viscosity and fast curing speed.
epamide 412	polyamido imidazoline	Low viscosity and long pot life. Developed for non labelling epoxy -
		PU systems.
epamide 413	polyamido imidazoline	For casting and encapsulations; low viscosity and long pot life; very
		good electrical and mechanical properties.



PURE AMINES

product	nature	application
epamine pc31		
epamine pc32		-
epamine pc33		-
epamine pc34		-
epamine pc35		-
epamide pc36		-
epamine pc37		-
epamine pc38		•
epamine pc39		-
epamine pci111		-
epamine pc123		-



EPATINT

name	index	color	epoxy resin	pigment
EPATINT PW 6	P.W. 6		40	45
EPATINT PY 42	P.Y. 42		40	35
EPATINT PR 101	P.R. 101		40	45
EPATINT PB 7	P.B. 7		40	45
EPATINT PB 15:4	P.B. 15:4		40	20
EPATINT PG 7	P.G. 7		40	20
EPATINT PY 151	P.Y. 151		40	20
EPATINT PR 170	P.R. 170		40	20



VARIOUS

product	product nature application	
ebl 220	accelerated epoxy resin	Accelerated liquid epoxy.
epamine 105	tertiary amine	Accelerator for epoxy systems.
epamine 106	mercaptane	For extra fast curing system.
epamine PSA851	Accelerated Polyamine	Very good adhesion on glass and ceramic, fast curing, even in
		adverse condition, high mechanical and chemical properties.
epamine PSA852	Cycloaliphatic Adduct	Very good adhesion on glass and ceramic, low viscosity, fast curing,
		low carbamation tendency
epamine PSA853	Modified polyamine	Very good adhesion on glass and ceramic, high adhesion on wet
		substrates, good curing under water
epamine PSA854	Modified cycloaliphatic	Very good adhesion on glass and ceramic, low viscosity, economicity
		for general purpouse systems